

THERMA V.

Air-to-Water Heat Pump / Split Type (High Temp.) R32 / 50Hz 5BPU0-01A

# TOTALHVAC SOLUTION PROVIDER ENGINEERING PRODUCT DATA BOOK



P/No.: MFL66101115



General Information Indoor Unit Hydro Box Unit Outdoor unit



# **General Information**

- 1.Model Line Up
- 2. Nomenclature

# 1. Model line up

# 1.1 Indoor Unit

Туре	Туре	Heating Capacity (kW)	External Appearance	Model Name
AWHP Split Type High Temperature	Hydro Box Type	16.0	LG THERMAY.	AHNW166T3 [HN1610H NK3]

# 1.2 Outdoor Unit

Power Supply	Heating Capacity (kW)	External Appearance	Model Name
1 Phase Model 1 Ø, 220-240 V, 50 Hz	16.0	THERMAN	AHUW166T3 [HU161HA U33]

# 2.1 Indoor Unit

#### **■** Global Name

Model Name	АН	N	w	16	6	Т	3
No.	1	2	3	4	5	6	7

No.	Signification				
1	Air-to-Water Heat Pump for R410A				
2	Classification				
2	N : Indoor unit of Split type				
3	Model Type				
3	W : Inverter Heat Pump				
4	Heating Capacity (kW)				
4	Ex) 16kW → '16'				
5	Electrical ratings				
5	6 : 1Ø, 220-240V, 50 Hz				
6	Function				
O	T : High temperature heating heat pump				
7	Serial number				

# **■** European Name

Model Name	Н	N	16	1	0	Н	•	N	K	3
No.	1	2	3	4	5	6		7	8	9

No.	Signification				
1	Air-to-Water Heat Pump				
2	Classification				
2	N : Indoor unit of Split type				
3	Heating Capacity (kW)				
3	Ex) 16kW → '16'				
4	Electrical ratings				
4	1 : 1Ø, 220-240V, 50 Hz				
5	Nominal Heating Capacity				
3	0 : None Heater				
6	Leaving Water Combination				
U	H : High temperature Leaving Water				
7	Classification				
,	N : Indoor unit of Split type				
8	Platform (Chassis code)				
0	K : K3 Chassis				
9	Serial number				

# 2.2 Outdoor Unit

#### **■** Global Name

Model Name	АН	U	w	16	6	Т	3
No.	1	2	3	4	5	6	7

No.	Signification				
1	Air-to-Water Heat Pump for R410A				
2	Classification				
	U : Outdoor unit of Split type				
	Model Type				
3	W : Inverter Heat Pump				
4	Heating Capacity (kW)				
4	Ex) 16kW → '16'				
_	Electrical ratings				
5	6 : 1Ø, 220-240V, 50 Hz				
	Function				
6	T : High temperature heating heat pump				
7	Serial number				

# **■** European Name

Model Name	Н	U	16	1	н	Α	U	3	3
No.	1	2	3	4	5	6	7	8	9

No.	Signification
1	Air-to-Water Heat Pump
2	Classification
	U : Outdoor unit of Split type
3	Heating Capacity (kW)
	Ex) 16kW : '16'
4	Electrical ratings
	1 : 1Ø, 220-240V, 50 Hz
5	Leaving Water Combination
	H : High temperature Leaving Water
6	Type of Refrigerant
	A : R410A
7	Classification
,	U : Outdoor unit of Split type
8	Platform (Chassis code)
0	3 : U3 Chassis
9	Serial number



Indoor Unit

Hydro Box Unit



# **Hydro Box Unit**

- 1.List of Functions
- 2. Specification
- 3. Dimensions
- **4.Wiring Diagrams**
- **5. Piping Diagrams**
- 6. Head loss by Water flow
- 7. Operation Range
- 8. Sound Levels

# 1. List of Functions

#### **■** Basic functions of Unit

Category	Functions	AHNW166T3 [HN1610H NK3]
Installation	Backup heater (Operation)	Х
Reliability	Self diagnosis	0
rteliability	Auto Restart	0
	Child lock	0
Convenience	Sleep mode	0
Convenience	Timer (on/off)	0
	Timer (weekly)	0
	Two thermistor control	Х
Network function	Network solution(LGAP)	0
	Anti-condensation on floor (cooling)	X
	Digital output for external pump	0
	Flow sensor	0
	Thermostat interface (230V AC)	0
	Thermostat interface (24V AC)	Х
	DHW(Domestic Hot Water) tank installation kit	Х
	Therma V solar kit	Х
	PHEX anti-freezing control	0
	Water pump anti-stuck function	0
	Weather compensation for heating and cooling (Auto mode)	X
Air to Water Heat Pump Functions	Low noise operation	Х
1 dilip i dilodono	Anti-overheating of water pipe	0
	Emergency operation	0
	Weather Dependent Operation with Thermostat	X
	Scheduler (DHW Tank Heater)	X
	Timer (Domestic Hot Water Tank Heater)	X
	Quick Domestic Hot Water Tank Heating	X
	Screed Drying Mode	Х
	Sump Heater	X
	Base Pan Heater	0
	Integrated Dry Contact (CN-EXT)	0

Note
1. O : Applied, X : Not applied
Accessory : Ordered and purchased separately the accessory package referring to the model name provided and install at field.
Accessory line-ups varies by region, so check your local catalogue or local sales material.

# 1. List of Functions

#### ■ Accessory Compatibility List

Category		Product	Remark	AHNW166T3 [HN1610H NK3]	
	Simple Contact	PDRYCB000	Simple Dry Contact	0	
Dry Contact		PDRYCB400	2 Points Dry Contact (For Setback)	Х	
	Communication Type	PDRYCB300	For 3rd party Thermostat	0	
		PDRYCB500	DRYCB000   Simple Dry Contact   DRYCB400   2 Points Dry Contact (For Setback)   DRYCB300   For 3rd party Thermostat   DRYCB500   Dry Contact for Modbus   DRYCB500   DryCB5	Х	
	Remote temperature sensor	PQRSTA0	Wire : 15 m	0	
	Zone Controller	ABZCA	-	Х	
	Group control wire	PZCWRCG3	0.25 m	Х	
ETC	2-Remo Control Wire	PZCWRC2	0.25 m	Х	
EIC	Extension wire	PZCWRC1	10 m	0	
	Wi-Fi controller *	PWFMDD200		0	
	Wi-Fi Extension cable	PWYREW000	USB Extension cable : 10 m	0	
	Meter Interface Module ***	PENKTH000	Interface between IDU and Meter	0	
		OSHW-200F	200 L	0	
	DHW tanks (Single coil)	OSHW-300F	300 L	0	
		OSHW-500F 500 L		0	
	DHW tanks (Double coil)	OSHW-300FD	300 L	0	
	DHW tank kit	PHLTA	For Split	Х	
	DHW talik kit	PHLTB	For Monobloc	Х	
A according Vit	DHW sensor	PHRSTA0	included in PHLTA kit	0	
Accessory Kit for AWHP	Mixing valve	OSHA-MV	3/4" DN20	Χ	
	Wilking valve	OSHA-MV1	1" DN20	Х	
	3way valve	OSHA-3V	-	0	
	Solar thermal kit	PHLLA	-	Х	
	2nd Circuit Thermistor	PRSTAT5K10	-	Х	
	Backup heater	AHEH036A [HA031M E1] AHEH066A [HA061M E1]	220-240 V, 1Ф	Х	
	Drain pan	PHDPB	-	Х	

- 1. O: Possible, X: Impossible, -: Not applicable
- 2. \* : Some advanced functions controlled by individual controller cannot be operated. 3. \*\* : It could not be operated some functions.

<sup>4.</sup> If you need more detail, please refer to the **BECON** PDB or the manual of product. (http://partner.lge.com/global : Home> Doc.Library> Product > Control(BECON))

<sup>\*\*\*</sup> Meter interface cannot be connected at the same time with 3rd-party controller.

# 2. Specifications

	Indoor Unit		AHNW166T3 [HN1610H NK3]	
Operation Range (Leaving Water Temperature)	Heating, DHW	Min. ~ Max.	°C DB	25 - 80
	Туре		-	Hermetic Motor Compressor
_	Model		Model × No.	EPT525MBA × 1
Compressor	Motor Type		-	Scroll
	Displacement		cm <sup>3</sup> /Rev.	52.5
		Туре	-	Brazed Plate HEX
	l	Quantity	-	1
	Water Circuit	Number of Plate	EA	76
Heat Exchanger		Water Volume	-	1.0
G		Туре	-	Brazed Plate HEX
	Refrigerant Circuit	Quantity	-	1
		Number of Plate	EA	50
	Type		-	R134a
	GWP (Global Warming Potential)		-	1,430.0
Refrigerant	Precharged Amount		g	1,800
	t-CO <sub>2</sub> eq.		-	2.574
	Control		-	Electronic Expansion Valve
	Туре		-	FVC68D
Refrigerant Oil	Charged Volume		cc × No.	1,300
	Mesh size		_	28 mesh
Strainer	Material		_	Stainless Steel
Rated Water Flow		Rated (Min. ~ Max.)	ℓ/min	46 (15 - 70)
Head loss		rated (Min. Max.)	kPa	30.68
Flow Factor (Kv)			-	4.98
Devices for Water Circuit				Flow Switch
Devices for Water Chedit		Inlet	mm(Inch)	Male PT 25(1)
	Water Circuit	Outlet	mm(Inch)	Male PT 25(1)
Piping Connections		Gas	mm(Inch)	Ф 15.88 (5/8)
	Refrigerant Circuit	Liquid	mm(Inch)	Φ 9.52 (3/8)
	Heating (Cooling Fan Off)	Rated	dB(A)	58
Sound Power Level  Heating (Cooling Fan On)  Rated		Rated	dB(A)	63
Sound Pressure Level (at 1m)	Heating	Rated	dB(A)	50
Dimonoiono	Unit	W×H×D	mm	520 x 1,080 x 330
Dimensions	Packed Unit	W×H×D	mm	682 x 1,168 x 423
Maight	Unit	·	kg	84.0
Weight	Packed Unit		kg	92.0

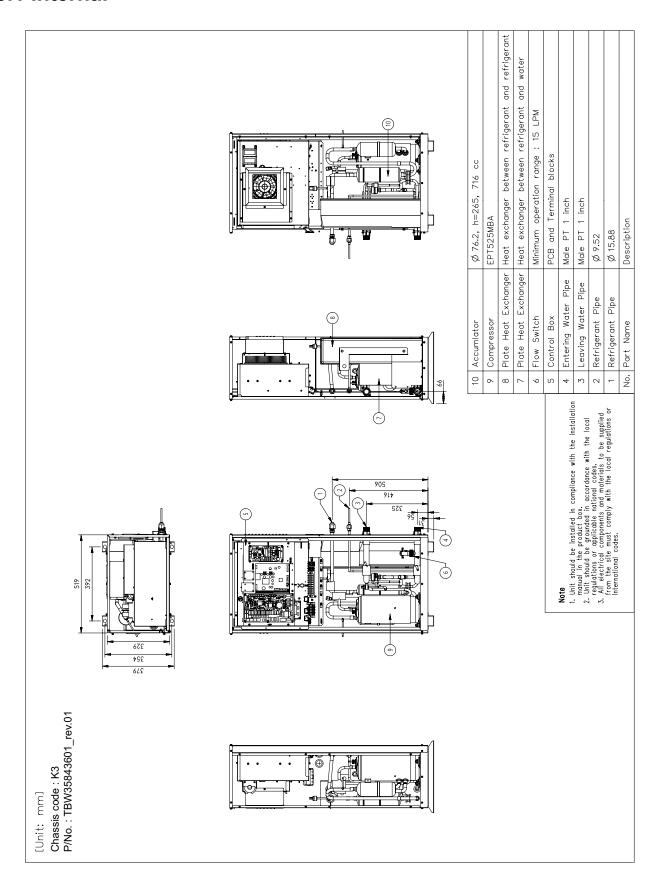
Electrical Specification			AHNW166T3 [HN1610H NK3]
Power Supply		V, Ø, Hz	220-240, 1, 50
Maximum Power Input		W	4,750
Maximum Running Current		A	20.2
Wiring Connections  Power Cable (Included Earth)		No × mm <sup>2</sup>	3 × 4.0 (H07RN-F)
Willing Confidentials	Communication Cable (included Earth)	No × mm <sup>2</sup>	2 x 1.0~1.5 (VCTF-SB)

#### Note

- 1. Due to our policy of innovation some specifications may be changed without notification.
- 2. Wiring cable size must comply with the applicable local and national codes. And "Electric characteristics" chapter should be considered for electrical work and design. Especially the power cable and circuit breaker should be selected in accordance with that.
- 3. Sound Level Values are measured at Noise Measuring chamber accordance with standard. Therefore, these values depend on the ambient conditions and values are normally higher in actual operation
- 4. Performances are based on the following conditions (It is according to EN14511):
  - Heating: Inlet/Outlet Water Temp. 30°C/ 35°C, Outdoor Temp. 7°CDB / 6°CWB
  - Interconnected Pipe Length is 7.5m and difference of Elevation (Outdoor ~ Indoor Unit) is 0m.
- 5. This product contains Fluorinated greenhouse gases.

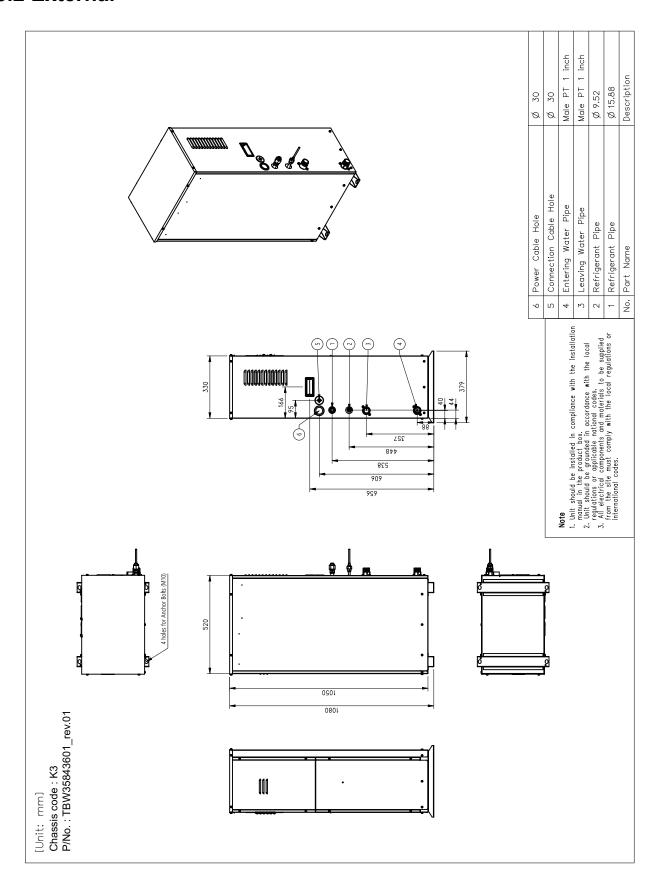
# 3. Dimensions

# 3.1 Internal



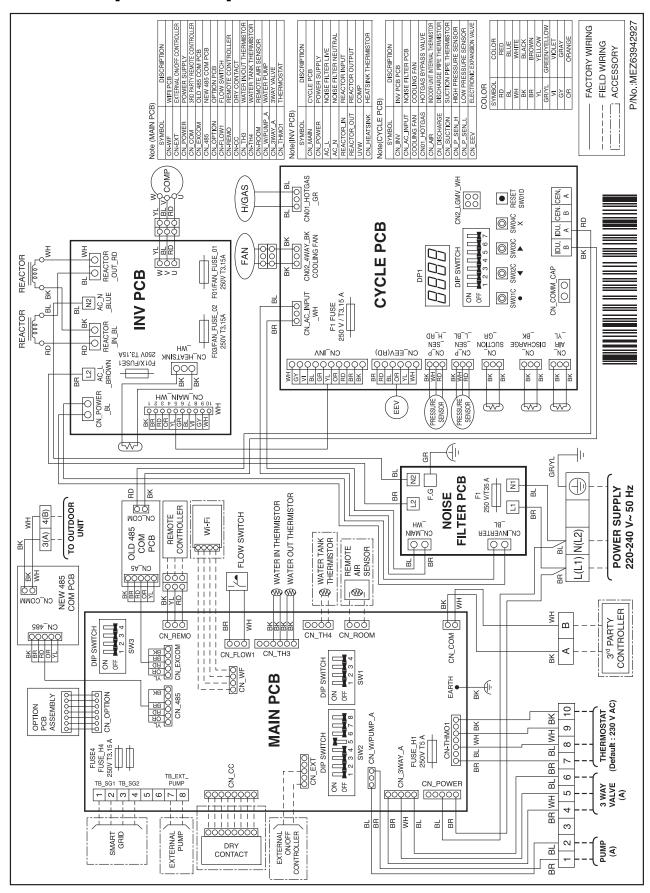
# 3. Dimensions

# 3.2 External



# 4. Wiring diagrams

#### ■ AHNW166T3 [HN1610H NK3]



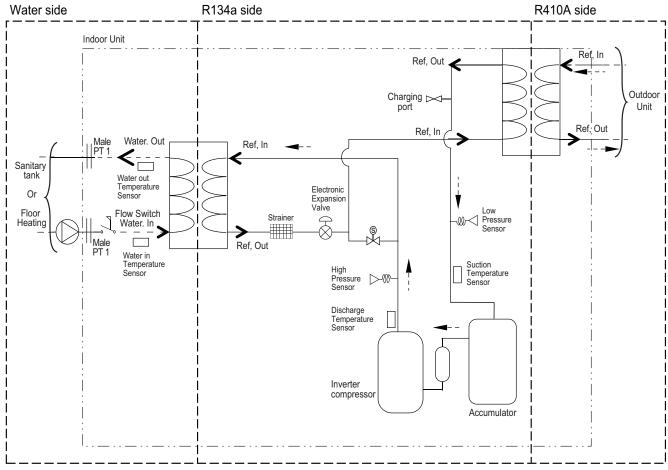
# 4. Wiring diagrams

#### Note

- THERMOSTAT : External Room air thermostat (230 VAC)
  - 7 = Power line to thermostat
  - 8 = Neutral line to thermostat
  - 10 = Heating signal from thermostat to heat pump
- TB\_EXT\_PUMP : External water pump
- TB\_SG1&2 (230 VAC Input) : Signal from Photovoltaic controller (refer to Installer manual)
- 3WAY VALVE(A): DHW valve (230 VAC; SPDT)
  - 4 = Water tank heating
  - 5 = Room heating
  - 6 = neutral
- 3rd PARTY CONTROLLER : Bus line(e.g. Energy metering module)

# 5. Piping diagrams

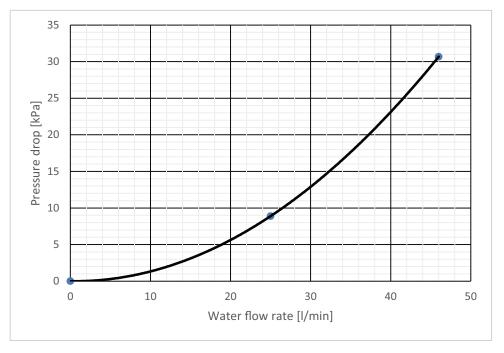
# ■ AHNW166T3 [HN1610H NK3]



- → : Heating

# 6. Head loss by water flow

# ■ AHNW166T3 [HN1610H NK3]

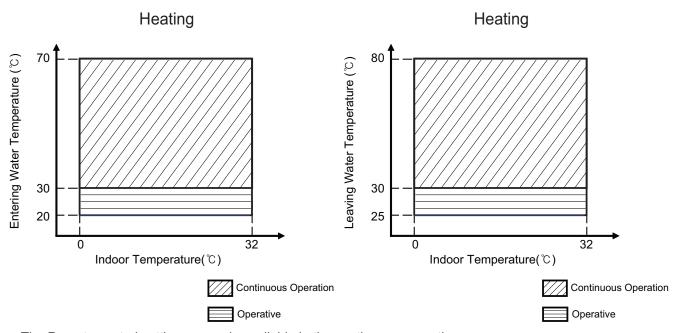


#### Note

- Head loss is calculated in combination, not in a single plate exchanger.
- Kv = 4.98 (46 lpm, 30.68 kPa)

# 7. Operation range

# ■ AHNW166T3 [HN1610H NK3]



• The Remote control settings are only available in the continuous operation area.

## 8. Sound levels

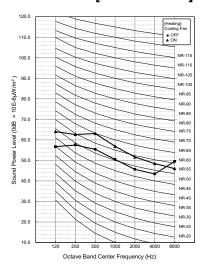
#### **■** Sound Power Level

#### Note

- 1.Data is valid at diffuse field condition.
- 2.Reference acoustic intensity 0dB = 10E-6µW/m<sup>2</sup>
- 3. Sound power level is measured on the rated condition in the reverberation rooms. Refer to the Model Specifications for nominal conditions (Power source and Ambient temperature, etc)
- 4. Sound levels can be increased in accordance with installation and operating conditions. (Operating conditions include some functional condition like Static pressure mode, air guide use, Room target temperature setting, etc and these functions are different in accordance with each model.)
- 5. Sound level will vary depending on a range of factors such as the construction (acoustic absorption coefficient) of particular room in which the equipment in installed.

Model	Sound Power Level [dB(A)]			
	Cooling Fan			
AHNW166T3 [HN1610H NK3]	OFF	ON		
	58	63		

#### **AHNW166T3 [HN1610H NK3]**





# **Design and installation**

- 1. Select the Best Location
- 2.Installation Space
- 3. Water Piping System
- **4.Water Control**
- 5. Dip Switch Setting

# 1. Select the Best Location

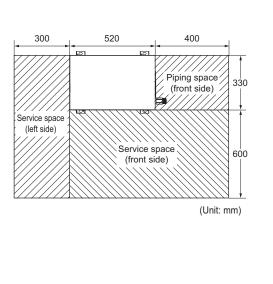
Select space for installing unit, which will meet the following conditions:

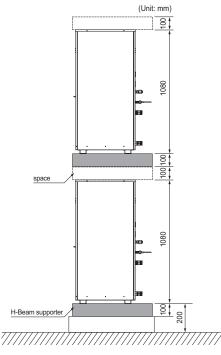
- The place where the unit shall be installed inside.
- The place shall easily bear a load exceeding four times of the unit weight.
- · The place where the unit shall be leveled.
- The place shall allow easy water drainage.
- The place where the unit shall be connected to the outdoor unit.
- The place where the unit is not affected by an electrical noise.
- · The place where there should not be any heat source or steam near the unit.

# 2. Installation Space

# 2.1 General considerations

• The following values are the least space for installation. If any service area is needed for service according to field circumstance, obtain enough service space.





# 3. Water Piping System

#### 3.1 General Considerations

Followings should be considered before beginning water circuit connection.

- Service space should be secured.
- · Water pipes and connections should be cleaned using water.
- · Space for installing external water pump should be provided.
- · Never connect electric power while proceeding water charging.

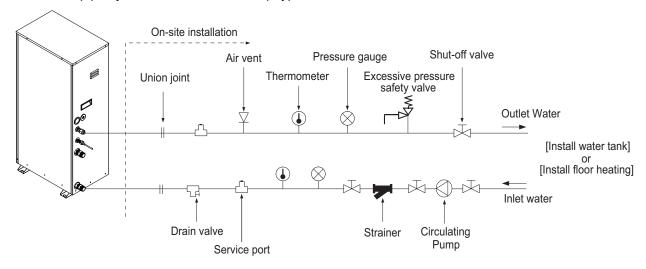
# 3.2 Water Piping and Water Circuit Connection

While installing water pipes, followings should be considered:

- · While inserting or putting water pipes, close the end of the pipe with pipe cap to avoid dust entering.
- When cutting or welding the pipe, always be careful that inner section of the pipe should not be defective. For example, no weldments or no burrs are found inside the pipe.
- Pipe fittings (e.g. L-shape elbow, T-shape tee, diameter reducer, etc) should be tightened strongly to be free from water leakage.
- Connected sections should be leakage-proof treatment by applying tefron tape, rubber bushing, sealant solution, etc.
- · Appropriate tools and tooling methods should be applied to prevent mechanical breakage of the connections.
- Operation time of flow valve(e.g. 3way valve) should be less than 90 seconds.
- · Pipe is insulated to prevent heat loss to external environment.

# 3.3 Water Cycle

For the water pipe system, use the closed loop type.



#### Note

Always install a strainer (4) at the inlet of the water pipe.
 For the strainer, use one with 50 mesh or above with measurement diameter of 0.4mm orless.
 (Exclude other net)

# 4. Water Control

# 4.1 Water quality

Water quality should be complied with EN 98/83 EC Directives.

#### **CAUTION**

- If the product is installed at existing hydraulic water loop, it is important to clean hydraulic pipes to remove sludge and scale.
- Installing sludge strainer in the water loop is very important to prevent performance degrade.
- Chemical treatment to prevent rust should be performed by installer.
- It is strongly recommended to install an additional filter on the heating water circuit. Especially to remove metallic particles from the heating piping, it is advised to use a magnetic or cyclone filter, which can remove small particles. Small particles may damage the unit and will NOT be removed by the standard filter of the heat pump system.
- Water quality check should be implemented before completing the installation of system. Detailed guide can be found in the table as below.

Water contents	Value					
pH		7.5~9.0				
Conductivity			uS/cm			
TDS (Total dissolved solids)		8~400	) ppm			
Alkalinity (HCO <sub>3</sub> -)		60~300	(mg/L)			
Total hardness		4 ~ 8.				
Total Hardings		71.4 ~ 15	1.7 (mg/L)			
Iron (Fe)		≤ 0.2	(mg/L)			
Sulphate (SO <sub>4</sub> <sup>2-</sup> )		≤ 100	(mg/L)			
Nitrite (NO <sub>3</sub> -)		≤ 100	(mg/L)			
Free chlorine (Cl <sub>2</sub> )		≤ 1 (	mg/L)			
		ppm		STS304		
		15℃	3,000	180		
	nl 17	40℃	500	50		
	pH7	60℃	200	30		
Chlorides (Cl <sup>-</sup> )		80℃	125	20		
		15℃	18,000	700		
	nH0	40℃	2,600	250		
	pH9	60℃	1,000	170		
		80℃	550	130		

## 4. Water Control

# 4.2 Frost protection

In areas of the country where entering water temperatures drop below 0 °C, the water pipe must be protected by using an approved antifreeze solution. Consult your heat pump unit supplier for locally approved solutions in your area.

Calculate the approximate volume of water in the system. And add the water volume contained in the heat pump to this total volume.

Antifreeze type	Antifreeze mixing ratio (by volume)					
Antineeze type	0°C	-5°C	-10°C	-15°C	-20°C	-25°C
Methanol	0%	6%	12%	16%	24%	30%
Ethylene glycol	0%	12%	20%	30%	-	-
Propylene glycol	0%	17%	25%	33%	-	-

#### **A** CAUTION

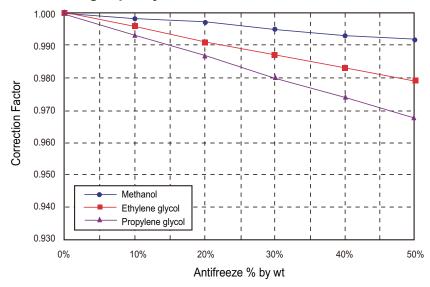
- Use only one of the above antifreeze.
- If a antifreeze is used, pressure drop and capability degradation of the system can be occurred.
- If one of antifreezes is used, corrosion can be occurred. So please add corrosion inhibitor.
- Please check the concentration of the antifreeze periodically to keep same concentration.
- When the antifreeze is used (for installation or operation), take care to ensure that antifreeze must not be touched.
- Ensure to respect all laws and norms of your country about antifreeze usage.

# 4. Water Control

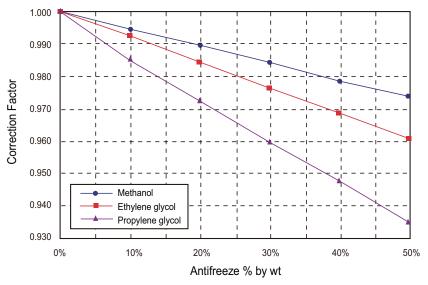
# 4.3 Capacity correction factor by antifreeze

Antifreeze Type	Item	Antifreeze % by wt				
	Item	10%	20%	30%	40%	50%
	Cooling	0.998	0.997	0.995	0.993	0.992
Methanol	Heating	0.995	0.990	0.985	0.979	0.974
	Pressure Drop	1.023	1.057	1.091	1.122	1.160
	Cooling	0.996	0.991	0.987	0.983	0.979
Ethylene glycol	Heating	0.993	0.985	0.977	0.969	0.961
	Pressure Drop	1.024	1.068	1.124	1.188	1.263
	Cooling	0.993	0.987	0.980	0.974	0.968
Propylene glycol	Heating	0.966	0.973	0.960	0.948	0.935
	Pressure Drop	1.040	1.098	1.174	1.273	1.405

#### Correction factor of cooling capacity



# ◆ Correction factor of heating capacity



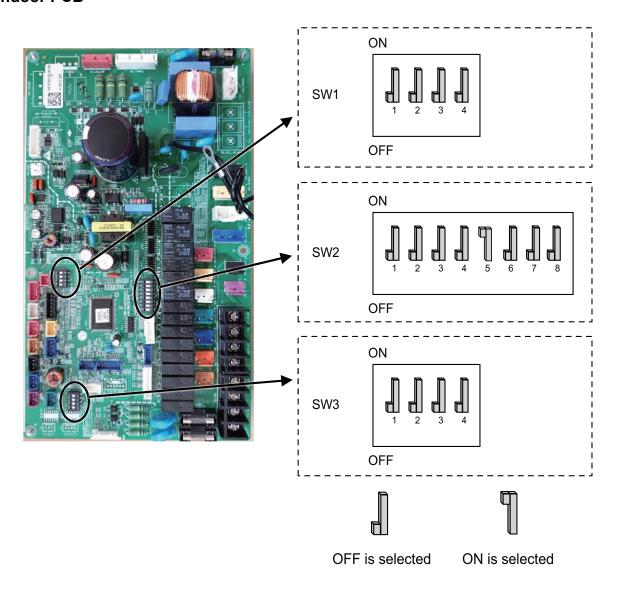
# 5. Dip Switch Setting

# 5.1 Information

Turn off electric power supply before setting DIP switch

• Whenever adjusting DIP switch, turn off electric power supply to avoid electric shock.

#### **■** Indoor PCB





# 5. Dip Switch Setting

# ♦ Option Switch 1

Description		Setting	Default
MODBUS	1 🌡	As Master	
MODBOS	1 🖣	As Slave	1
MODBUS	2	Common 3 <sup>rd</sup> party	2
Function	2 ¶	SIEMENS	2 📗
Reserved	3 3	Reserved	3 📗
Reserved	4 4	Reserved	4 🌡

# ♦ Option Switch 3

Description		Setting	Default
(Domesta) Doom sin sonoon	1 📗	LG Room sensor is not installed	4 1
(Remote) Room air sensor	1 ¶	Remote sensor is installed	1
Antifreeze mode	2 📗	Antifreeze mode not used	2 📗
Antineeze mode	2 ¶	Antifreeze mode used	2 년
Reserved	1 1 3 3	Reserved	3
Reserved	]	Not Use	4

# 5. Dip Switch Setting

# ♦ Option Switch 2

Description		Setting	Default
Role when central	1 📗	As Master	
controller is equipped	1 ¶	As Slave	1
	2 3	Heat pump is installed (Heating(Cooling) circuit only)	
Accessory installation information	2 3	Heat pump + DHW tank is installed	2 🗐
	2 3	Heat pump + DHW tank + Solar thermal system is installed	3 🖟
	2 3	DHW tank is installed (no Heating (Cooling) circuit)	
Cycle	4	Heating Only	4
2,510	4 ¶	Heating & Cooling	4
Flow Switch	5 📗	Always	5 ¶
Detection	5 ¶	While water pump is on	3 [[
	6 7	Backup Heater is not used	
Selecting Backup Heater capacity	<b>1 1</b> 6 7	1Ø model : Half capacity is used 3Ø model : 1/3 capacity is used	6 🗐
	1 ¶ 6 7	Unused	7
	<b>9</b> 9 6 7	Full capacity is used	
Thermostat installation	8 🏻	Thermostat is NOT installed	_ m
information	8 ¶	Thermostat is installed	8

# **THERMA** V<sub>TM</sub> Split Type

# **Outdoor unit**

- 1.List of functions
- 2. Specification
- 3. Dimensions
- 4. Wiring Diagram
- **5. Piping Diagram**
- **6.Performance Data**
- 7. Operation Range
- **8. Electric Characteristics**
- 9. Sound Levels

# 1. List of functions

#### **■** Basic functions of Unit

Category	Functions	AHUW166T3 [HU161HA U33]
	Defrost / Deicing	0
	High pressure switch	X
	Low pressure switch	X
Reliability	Phase protection	X
	Restart delay (3-minutes)	0
	Self diagnosis	0
	Soft start	X
	Test function	X
	Wiring Error Check	0
Convenience	Peak Control	X
Convenience	Mode Lock	X
	Low Noise Operation	X
	Forced Cooling Operation (Outdoor Unit)	X
Network function	Network solution(LGAP)	0

#### Note

 O : Applied, X : Not applied
 Accessory : Ordered and purchased separately the accessory package referring to the model name provided and install at field. Accessory line-ups varies by region, so check your local catalogue or local sales material.

#### ■ Accessory Compatibility List

	Category	Product	Remark	AHUW166T3 [HU161HA U33]
	AC EZ	PQCSZ250S0	AC EZ	X
	AC Ez Touch	PACEZA000	AC Ez Touch	0
	AC Smart	PACS4B000	AC Smart IV	0
Central	AC Smart	PACS5A000	AC Smart 5	0
Controller	ACP	PACP4B000	ACP IV	0
	ACP	PACP5A000	ACP 5	0
	AC Managemen **	PACM4B000	AC Manager IV	0
	AC Manager **	PACM5A000	AC Manager 5	0
	IDI I DI IOS	PHNFP14A0	Without case	X
	IDU PI485	PSNFP14A0	With case	X
0-4	ODU PI485	PMNFP14A1	PI 485 Gateway	0
Gateway	BACnet	PQNFB17C0	ACP BACnet	0
	Lonworks	PLNWKB000	ACP Lonworks	0
	Modbus RTU	PMBUSB00A	-	0
	DDI	PPWRDB000	PDI Standard	0
ETC	PDI	PQNUD1S40	PDI Premium	0
	ACS IO Module	PEXPMB000	-	X

- 1. O: Possible, X: Impossible, -: Not applicable
- 2. \*: Some advanced functions controlled by individual controller cannot be operated.
- 3. \*\* : ACP, AC Smart, ACP BACnet or ACP Lonworks is needed.
- 4. If you need more detail, please refer to the manual of product. (http://partner.lge.com/global : Home> Doc.Library> Product > Control(BECON))

# 2. Specifications

	AHUW166T3			
Category	Outdoor Temp. (°C) DB / WB	Leaving Water Temp. (°C)	-	[HU161HA U33]
Canacity	7.16	35	kW	16.0
Capacity	7 / 6	55	kW	14.0
D	7/6	35	kW	4.89
Power Input		55	kW	5.00
COP	7/6	35	W/W	3.27
COP	7 / 0	55	W/W	2.78
SCOP (Low temp. Average clima	3.23			
SCOP (High temp. Average climate)				3.01
Rated Water Flow Rate (at LWT	35°C)		LPM	46.0

	Outdoor Units		AHUW166T3 [HU161HA U33]		
Operation Range (Outdoor Temperature)	Heating Min. ~ Max.		°C DB	-25 ~ 35	
	Туре		-	Hermetic Sealed Scroll	
0	Model		Model × No.	RJB036MAA × 1	
Compressor	Motor Type		-	BLDC	
	Displacement		cm <sup>3</sup> /Rev.	31.6	
	Туре		-	R410A	
	GWP (Global Warming Potenti	ial)	-	2,078.5	
Refrigerant	Precharged Amount		g	3,800	
	t-CO <sub>2</sub> eq.		-	7.933	
	Control		-	Electronic Expansion Valve	
Defrigerent Oil	Туре		-	FVC68D	
Refrigerant Oil	Charged Volume	cc × No.	1,100		
	Gas		mm(Inch)	Ф 15.88 (5/8)	
	Liquid		mm(Inch)	Ф 9.52 (3/8)	
	Piping Length	Standard	m	7.5	
Piping Connections	Piping Length	Max.	m	50	
	Piping Level Difference Max.		m	30	
	Chargeless-Pipe Length		m	7.5	
	Additional Charging Volume		g/m	40	
	Туре		-	Fin & Tube	
	Quantity		EA	2	
Heat Exchanger		Row	EA	2	
	Specification	Column	EA	32	
		FPI	EA	14	
	Туре		-	Propeller	
Fan	Air Flow Rate Rated		m <sup>3</sup> /min × No.	60.0 × 2	
Fan Motor	Туре	•	-	BLDC	
Output			W × No.	124 × 2	

#### Note

- 1. Due to our policy of innovation some specifications may be changed without notification.
- Wiring cable size must comply with the applicable local and national codes. And "Electric characteristics" chapter should be considered for electrical work and design. Especially the power cable and circuit breaker should be selected in accordance with that.
- 3. Sound Level Values are measured at Noise Measuring chamber accordance with standard. Therefore, these values depend on the ambient conditions and values are normally higher in actual operation
- 4. Performances are based on the following conditions (It is according to EN14511):
  - Heating : Inlet/Outlet Water Temp. 30°C/ 35°C, Outdoor Temp. 7°CDB / 6°CWB
  - Interconnected Pipe Length is 7.5m and difference of Elevation (Outdoor ~ Indoor Unit) is 0m.
- 5. This product contains Fluorinated greenhouse gases.

# 2. Specifications

	AHUW166T3 [HU161HA U33]			
Power Supply		V, Ø, Hz	220-240, 1, 50	
Maximum Power Input		W	4,445	
Maximum Running Current		A	18.9	
Peak Control Running Curren	t	A	-	
Rated Running Current		A	8.4	
Wiring Connections	Power Supply Cable (included Earth)	No × mm <sup>2</sup>	3 × 4.0 (H07RN-F)	

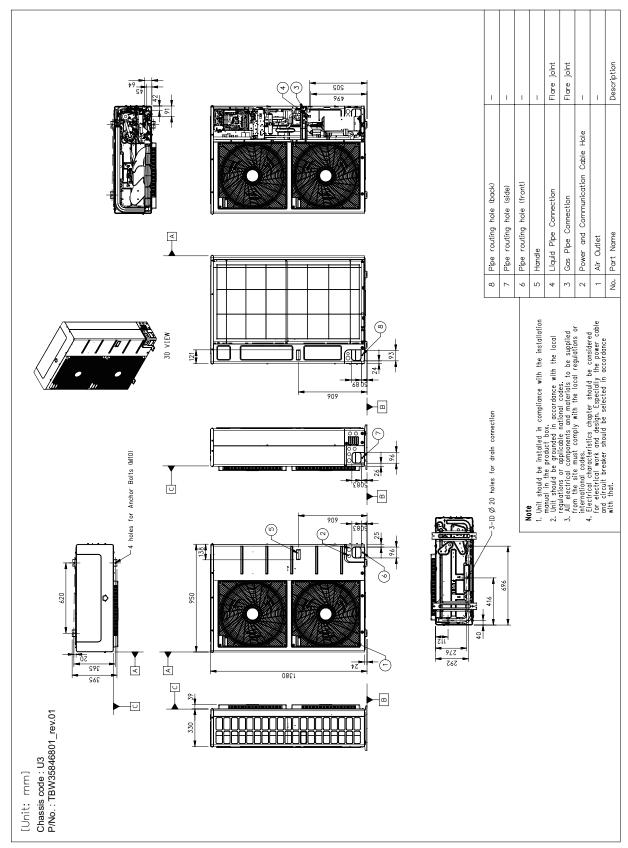
	AHUW166T3 [HU161HA U33]			
Sound Power Level	Heating	Rated	dB(A)	63
Sound Pressure Level (at 1m)	Heating	Rated	dB(A)	55
Dimensions	Unit W × H × D		mm	950 X 1,380 X 330
Differsions	Packed Unit	W×H×D	mm	1,140 X 1,553 X 466
Weight	Unit		kg	89.0
Packed Unit			kg	102.0

#### Note

- 1. Due to our policy of innovation some specifications may be changed without notification.
- Wiring cable size must comply with the applicable local and national codes. And "Electric characteristics" chapter should be considered for electrical work and design. Especially the power cable and circuit breaker should be selected in accordance with that.
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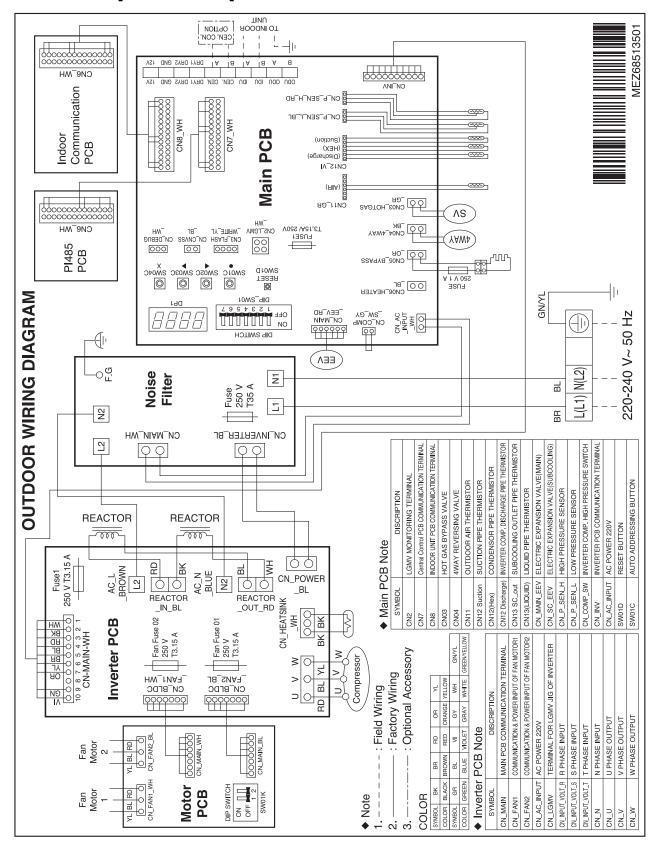
# 3. Dimensions

# ■ AHUW166T3 [HU161HA U33]



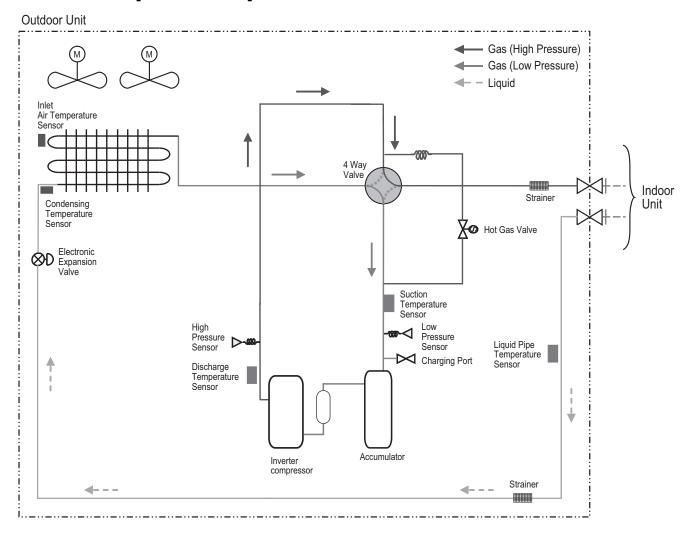
# 4. Wiring diagrams

#### ■ AHUW166T3 [HU161HA U33]



# 5. Piping diagrams

# ■ AHUW166T3 [HU161HA U33]



# 6. Performance Data

# **6.1 Heating Operation**

#### ■ Maximum Heating Capacity (Included defrost effect)

Outdoor	Water flow rate 46.0 LPM							
Temperature	LWT 35 °C		LWT	40 °C	LWT	45 °C	LWT 50 °C	
[°C DB]	TC	COP	TC	COP	TC	COP	TC	COP
-25	13.50	2.30	13.29	2.20	13.07	2.10	12.86	2.00
-20	14.19	2.45	14.04	2.42	13.88	2.31	13.73	2.20
-15	14.89	2.60	14.79	2.65	14.70	2.52	14.60	2.40
-7	16.00	3.15	16.00	3.01	16.00	2.86	16.00	2.72
-4	16.00	3.18	16.00	3.12	16.00	2.97	16.00	2.81
-2	16.00	3.20	16.00	3.20	16.00	3.04	16.00	2.88
2	16.00	3.25	16.00	3.35	16.00	3.18	16.00	3.00
7	16.00	3.27	16.00	3.54	16.00	3.35	16.00	3.16
10	16.00	3.44	16.00	3.66	16.00	3.45	16.00	3.25
15	16.00	3.74	16.00	3.85	16.00	3.63	16.00	3.41
18	16.00	3.91	16.00	3.96	16.00	3.73	16.00	3.50
20	16.00	4.03	16.00	4.04	16.00	3.80	16.00	3.56
35	16.00	4.90	16.00	4.61	16.00	4.32	16.00	4.03

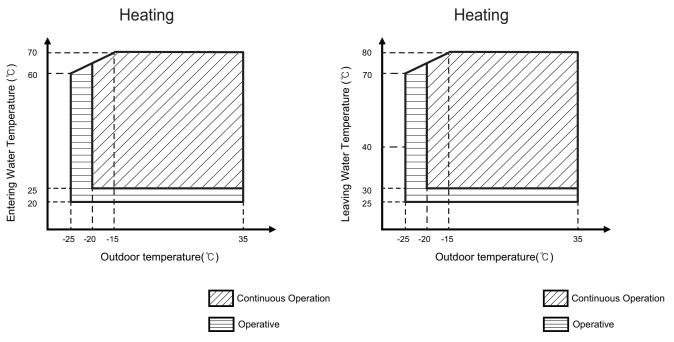
Outdoor	Wa	ter flow r	ate 28.8 L	PM			Wa	ter flow r	ate 23.0 L	PM		
Temperature	LWT	55 °C	LWT	60 °C	LWT	65 °C	LWT	70 °C	LWT	75 °C	LWT	80 °C
[°C DB]	TC	COP	TC	COP	TC	COP	TC	COP	TC	COP	TC	COP
-25	12.64	1.90	12.43	1.80	12.21	1.70	12.00	1.60				
-20	13.58	2.05	13.42	1.98	13.27	1.86	13.11	1.75	12.96	0.56		
-15	14.51	2.21	14.41	2.15	14.32	2.03	14.22	1.90	14.10	1.11	14.00	1.72
-7	16.00	2.45	16.00	2.43	16.00	2.29	16.00	2.15	16.00	2.00	16.00	1.86
-4	16.00	2.54	16.00	2.51	16.00	2.35	16.00	2.20	16.00	2.05	16.00	1.89
-2	16.00	2.60	16.00	2.56	16.00	2.39	16.00	2.23	16.00	2.07	16.00	1.91
2	16.00	2.73	16.00	2.65	16.00	2.48	16.00	2.30	16.00	2.13	16.00	1.95
7	16.00	2.79	16.00	2.77	16.00	2.58	16.00	2.39	16.00	2.20	16.00	2.18
10	16.00	2.97	16.00	2.85	16.00	2.64	16.00	2.44	16.00	2.24	16.00	2.04
15	16.00	3.13	16.00	2.97	16.00	2.75	16.00	2.53	16.00	2.31	16.00	2.09
18	16.00	3.22	16.00	3.04	16.00	2.81	16.00	2.58	16.00	2.35	16.00	2.12
20	16.00	3.28	16.00	3.09	16.00	2.85	16.00	2.62	16.00	2.38	16.00	2.14
35	16.00	3.74	16.00	3.46	16.00	3.17	16.00	2.88	16.00	2.59	16.00	2.30

#### Note

- 1. DB : Dry bulb temperature(°C), LWT : Leaving water temperature(°C), LPM : Liters per minute ( $\ell$ /min)
- 2. TC: Total capacity(kW), COP: Coefficient of performance (kW/kW)
- 3. Direct interpolation is permissible. Do not extrapolate.
- 4. Measuring procedure follows EN-14511.
  - Rated values are based on standard conditions, and it can be found on specifications.
  - · Above table values may not be matched according to installation condition. Except for rated value, the performance is not guaranteed.
  - In accordance with the test standard(or nations), the results may vary.

# 7. Operation range

# ■ AHUW166T3 [HU161HA U33]



• The Remote control settings are only available in the continuous operation area.

## 8. Electric characteristics

#### ■ Wiring of Main Power Supply and Equipment Capacity

- 1. Use a separate power supply for the Outdoor Unit and Backup Heater.
- 2. Bear in mind ambient conditions (ambient temperature, direct sunlight, rain liquid, etc.) when proceeding with the wiring and connections
- 3. The wire size is the minimum value for metal conduit wiring. The power cord size should be 1 rank thicker taking into account the line voltage drops. Make sure the power-supply voltage does not drop more than 10%.
- 4. Specific wiring requirements should adhere to the wiring regulations of the region.
- 5. Power supply cords of parts of appliances for outdoor use should not be lighter than polychloroprene sheathed flexible cord.
- 6. Don't install an individual switch or electrical outlet to disconnect the indoor unit separately from the power supply.

# Λ

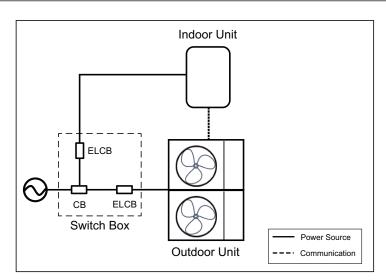
#### WARNING

- Follow ordinance of your governmental organization for technical standard related to electrical equipment, wiring regulations and guidance of each electric power company.
- Make sure to use specified wires for connections so that no external force is imparted to terminal connections. If connections are not fixed firmly, it may cause heating or fire.
- Make sure to use the appropriate type of overcurrent protection switch. Note that generated overcurrent may include some amount of direct current.



#### **CAUTION**

- All installation site must require attachment of an earth leakage breaker. If no earth leakage breaker is installed, it may cause an electric shock.
- Do not use anything other than breaker and fuse with correct capacity. Using fuse and wire or copper wire with too large capacity may cause a malfunction of unit or fire.



Outdoor Unit	Indoor Unit	Hz	Volts	Voltage Range
AHUW166T3 [HU161HA U33]	AHNW166T3 [HN1610H NK3]	50	220-240	Max : 264 Min : 198

## 9. Sound levels

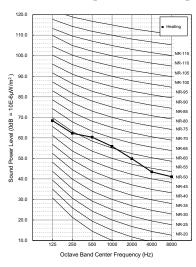
#### **■** Sound Power Level

#### Note

- 1.Data is valid at diffuse field condition.
- 2.Reference acoustic intensity 0dB = 10E-6µW/m<sup>2</sup>
- 3. Sound power level is measured on the rated condition in the reverberation rooms. Refer to the Model Specifications for nominal conditions (Power source and Ambient temperature, etc)
- 4. Sound levels can be increased in accordance with installation and operating conditions.
- 5. Sound level will vary depending on a range of factors such as the construction (acoustic absorption coefficient) of particular installed place in which the equipment in installed.

Model	Sound Power Level [dB(A)]
AHUW166T3 [HU161HA U33]	63

#### AHUW166T3 [HU161HA U33]





# **Design and installation**

- 1. Alternative Refrigerant R410A
- 2. Select the Best Location
- 3.Installation Space

# 1. Alternative Refrigerant R410A

The refrigerant R410A has the property of higher operating pressure in comparison with R22.
 Therefore, all materials have the characteristics of higher resisting pressure than R22 ones and this characteristic should be also considered during the installation.R410A is an azeotrope of R32 and R125 mixed at 50:50, so the ozone depletion potential (ODP) of R410A is 0.

# A

#### CAUTION

- The wall thickness of the piping should comply with the relevant local and national regulations for the designed pressure 3.8MPa
- Since R410A is a mixed refrigerant, the required additional refrigerant must be charged in its liquid state.
   If the refrigerant is charged in its gaseous state, its composition changes and the system will not work properly.
- · Do not place the refrigerant container under the direct rays of the sun to prevent it from exploding.
- For high-pressure refrigerant, any unapproved pipe must not be used.
- · Do not heat pipes more than necessary to prevent them from softening.
- Be careful not to install wrongly to minimize economic loss because it is expensive in comparison with R22.

## 2. Select the Best Location

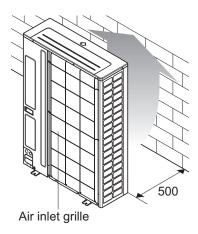
Select space for installing unit, which will meet the following conditions:

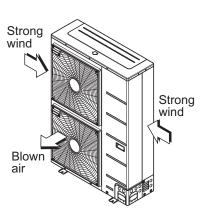
- · No direct thermal radiation from other heat sources
- · No possibility of annoying neighbors by noise from unit
- · No exposition to strong wind
- · With strength which bears weight of unit
- · With space for air passage and service work shown next
- Because of the possibility of fire, do not install unit to the space where generation, inflow, stagnation, and leakage of combustible gas is expected.
- Avoid unit installation in a place where acidic solution and spray (sulfur) are often used.
- Do not use unit under any special environment where oil, steam and sulfuric gas exist.
- · It is recommended to fence round the unit in order to prevent any person or animal from accessing the unit.
- If installation site is area of heavy snowfall, then the following directions should be observed.
  - Make the foundation as high as possible.
  - Fit a snow protection hood.
- Select installation location considering following conditions to avoid bad condition when additionally performing defrost operation.
  - 1. Install the unit at a place well ventilated and having a lot of sunshine in case of installing the product at a place with a high humidity in winter (near beach, coast, lake, etc).
  - 2. Performance of heating will be reduced and pre-heat time of the unit may be lengthened in case of installing the unit in winter at following location:
    - 1) Shade position with a narrow space
    - 2) Location with much humidity around.
    - 3) Location where liquid gathers since the floor is not even.
- When installing the unit in a place that is constantly exposed to a strong wind like a coast or on a high story of a building, secure a normal fan operation by using a duct or a wind shield.
  - 1. Install the unit so that its discharge port faces to the wall of the building. Keep a distance 300 mm or more between the unit and the wall surface.
  - 2. Supposing the wind direction during the operation season of the unit, install the unit so that the discharge port is set at right angle to the wind direction.

# 3. Installation Space

# 3.1 General considerations

- Install the unit so that its discharge port faces to the wall of the building. Keep a distance 500 mm or more between the unit and the wall surface.
- Supposing the wind direction during the operation season of the air conditioner, install the unit so that the discharge port is set at right angle to the wind direction.









#### Air Solution

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